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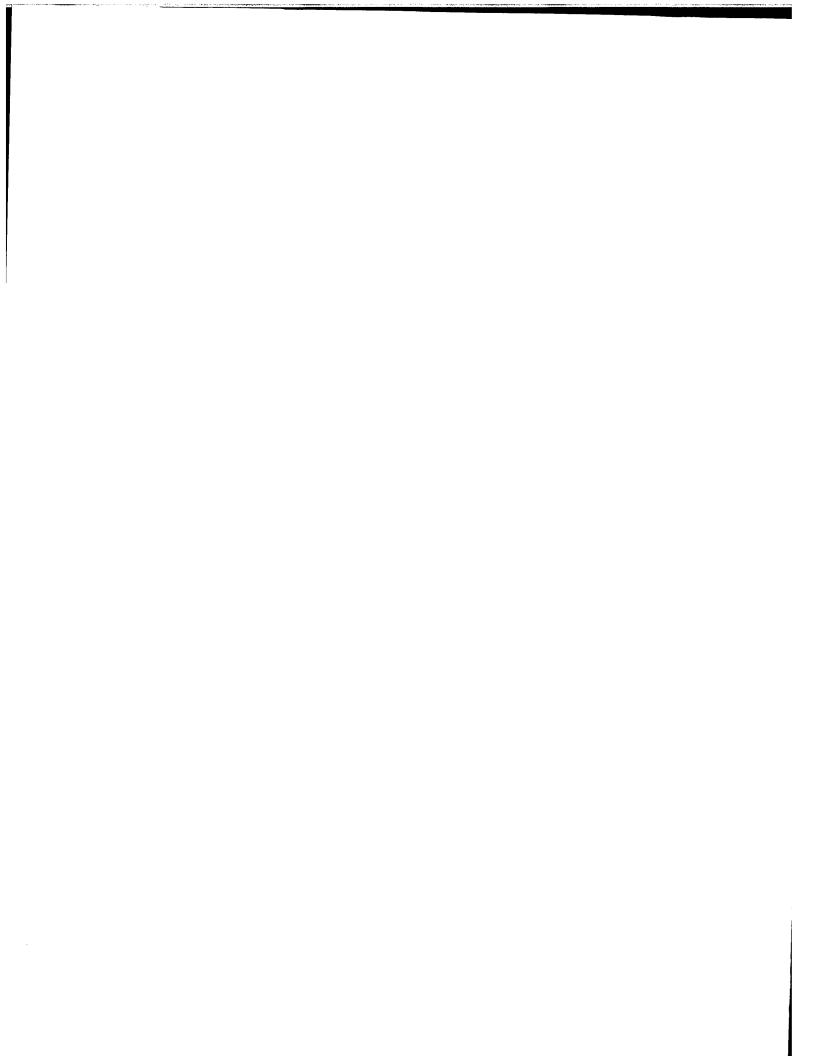
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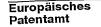
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High-active glycoproteins - process conditions and an efficient method for their production

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High-active glycoproteins - Process Conditions and an Efficient Method for their production

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active human to invention relates present a pharmaceutical composition for use glycoproteins, method glycoproteins, the comprising therapy optimized or differential sialylation of the glycoproteins, a method for the determination (i) of highly active glycoproteins and for the determination (ii) of production conditions of the glycoproteins, and the invention relates to the use of the glycoproteins for prophylactic and/or therapeutic treatment of diseases, particularly bone marrow and Cytopenia, AML Neutropenia, transplantation, myelodysplastic syndromes, cancer, HIV and/or diseases of hemotopoietic systems.

- 25 An important aspect of the present invention is therefore the platform technology for
 - a process
 - for the production of different sialylation forms of glycoproteins, and

- for the production of forms of the glycoprotein with different activity including highest activities
- a process for the determination of production conditions of highly active glycoproteins, and

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- a process for the determination of highly active glycoproteins
- a process for determination of the sialylation form(s) of the glycoprotein with optimized pharmacokinetic properties
- a process for the production of the glycoprotein with optimized pharmacokinetic properties

The immune system plays a critical role in the pathogenesis of a wide range of important diseases and conditions, 15 including infection, autoimmunity, allograft rejection and neoplasia. The shortcomings of the immune system in these disorders can be broadly considered as either the failure to develop a sufficiently potent response to a deleterious target or the inappropriate generation of a destructive 20 response against desirable target. a Standard medical for these diseases, including chemotherapy, treatments surgery and radiation therapy, have clear limitations with regard to both efficiency and toxicity. While prevention of the disease or condition would be ideal, these approaches 25 typically have met with little success. A well therapeutic manipulation of the immune response of patient is the treatment with recombinant glycoproteins, particularly cytokines e.g. GM-CSF, IL-2, TNF-alpha, G-CSF, 30 JΕ, IL-7 and antibodies. Unfortunately, the reduced

biological activity of the conventional recombinant glycoproteins is a problem in this strategy.

Therefore, the technical problem underlying the present invention is to provide (a) highly active glycoproteins, 5 (b) a method for their production and (c) a method for the determination of highly active glycoproteins and (c') for production of the determination of conditions of serum-half-life, improved with glycoproteins pharmacokinetics and immunogenicity as well as (d) the use 10 immunogenic diagnostic orglycoproteins in said compositions.

This problem is solved by the provision of the embodiments as defined in the claims, especially by a method for producing highly active human glycoproteins by differential sialylation.

surprisingly discovered that been sialylation degree of human proteins is responsible for an 20 improved biological activity. Glycoproteins produced by the methods of the invention are more active and more effective glycoproteins native than products biological recombinant carbohydrate mutants of said glycoproteins. The present invention therefore relates to human highly/higher 25 active glycoproteins and a pharmaceutical composition for use in therapy comprising the glycoproteins.

In addition, the methods can be effectively used to generate glycoproteins with an optimized serum-half life, pharmacokinetics and immunogenicity.

Accordingly, the present invention provides a method for production of a glycoprotein having the ability to stimulate an immune response, in particular the growth and differentiation of primate hematopoietic progenitor cells

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The subject matter of the invention are also methods for the determination (i) of highly active glycoproteins or for the determination (ii) of production conditions of said glycoproteins.

Also claimed is a kit for enhancing an immunogenic response of a mammal to antigens in a vaccine comprising the glycoprotein, and/or synthetic analogues, modifications and pharmacologically active fragments thereof and an information about the using of parts of the kit.

Before the present compositions, formulations and methods are described, it is to be understood that this invention is not limited to the particular methods, compositions, and cell lines described herein, as such methods, compositions, and cell lines may, of course, vary. It is also to be understood that the terminology used herein is for the purpose of describing particular embodiments only, and is not intended to limit the scope of the present invention which is only defined by the appended claims.

As used herein, including the appended claims, singular forms of words such as "a," "an," and "the" include their corresponding plural referents unless the context clearly dictates otherwise. Thus, e.g., reference to "an organism"

includes one or more different organisms, reference to "a cell" includes one or more of such cells, and reference to "a method" includes reference to equivalent steps and methods known to a person of ordinary skill in the art, and so forth.

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Unless otherwise defined, all technical and scientific terms used herein have the same meaning as understood by a person of ordinary skill in the art to belongs. Although methods invention this materials similar or equivalent to those described herein can be used in the practice or testing of the present invention, suitable methods and materials are described below. All publications, patent applications, patents and other references discussed above are provided solely for their disclosure prior to the filing date of the present application. Nothing herein is to be construed as admission that the invention is not entitled to antedate such disclosure by virtue of its prior invention. patent applications, and other patents publications, references mentioned herein are incorporated by reference in their entirety including all figures and drawings.

Prior to setting forth the invention it may be helpful to 25 an understanding thereof to set forth definitions of certain terms to be used hereinafter.

Activity: A function or set of functions performed by a molecule in a biological context. For e.g. human GM-CSF, biological activity is characterized by the stimulation of the proliferation and differentiation of certain

hematopoietic progenitor cells (e.g. TF1 or dendritic cell precurors). Human GM-CSF stimulates the formation neutrophilic, eosinophilic, monocytic and megakaryocytic as well as erythroid cells in the presence of erythropoietin. Higher activity in sense of the invention also means a favorable activity in sense of it biological and/or pharmaceutical meaning. For example, a glycoprotein which biological activity is increased to an extend by decreasing advers biological effects, for example decreased stimulation of adverse immune effects ordecreased immunogenicity.

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The novel glycoproteins of the present invention can be used in various clinical applications where the activity is desired These applications 15 include chemotherapy, recovery from cytotoxic drug-induced leukopenia may speeded through the use of these proteins, which may allow more intensive use of such therapy. Treatment with these proteins may also permit more frequent use of myelotoxic speed recovery from bone marrow ablation during 20 marrow transplantation and improve leukocyte production in marrow hyperproliferation, such as states of anemia. Furthermore, neutrophil production in persons being utilized as white blood cell donors may be enhanced. These proteins may also be used to enhance nonspecific host 25 defense mechanisms in patients with overwhelming bacterial, fungal parasitic orinfections, orin patients non-responsive cancers. Certain proteins of the present invention are even more advantageous over the naturallyoccurring GM-CSF due to their higher specific activities. 30 This enhanced activity may allow the use of less material

per patient per dose, which can be expected to reduce undesirable side effects, such as capillary leak syndrome, which has been observed with therapeutic use of recombinant native GM-CSF.

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By the term "regulating the immune response" or grammatical equivalents, herein is meant any alteration in any cell type involved in the immune response. The definition is meant to include an increase or decrease in the number of an increase or decrease in the activity of the cells, or any other changes which can occur within the immune system. The cells may be, but are not limited to, T lymphocytes, B lymphocytes, natural killer (NK) macrophages, eosinophils, mast cells, dendritic cells or neutrophils. The definition encompasses both a stimulation to system immune the enhancement of sufficiently potent response to a deleterious target, well as a suppression of the immune system to avoid a destructive response to a desirable target. In the case of stimulation of the immune system, the definition includes future protection against subsequent tumor challenge.

By the term "cytokine" or grammatical equivalents, herein is meant the general class of hormones of the cells of the immune system, both lymphokines and monokines, and others. The definition is meant to include, but is not limited to, those hormones that act locally and do not circulate in the blood, and which, when used in accord with the present invention, will result in an alteration of an individual's immune response. The cytokine can be, but is not limited to, IL-2, IL-4, IL-6, IL-7, GM-CSF, gamma-IFN, TNF-alpha,

CD2 or ICAM. Additionally, cytokines of other mammals with substantial homology to the human forms of IL-2, GM-CSF, TNF-alpha, and others, will be useful in the invention when demonstrated to exhibit similar activity on the 5 system. Similarly, proteins that are substantially analogous to any particular cytokine, but have relatively minor changes of protein sequence, will also find use in the present invention. It is well known that some small alterations in protein sequence may be possible without 10 disturbing the functional abilities of the protein molecule, and thus proteins can be made that function as cytokines in the present invention but differ slightly from current known sequences. Finally, the use of either the singular or plural form of the word "cytokine" in this application is not determinative and should not limit 15 interpretation of the present invention and claims. addition to the cytokines, adhesion or accessory molecules or combinations thereof, may be employed alone or combination with the cytokines. CSF refers to a family of lymphoicines which induce progenitor cells found in the 20 bone marrow to differentiate into specific types of mature blood cells. The particular type of mature blood cell that results from a progenitor cell depends upon the type of CSF present. For instance, erythropoietin is believed to cause 25 progenitor cells to mature into erythrocytes thrombopoietin is thought to drive progenitor cells along the thrombocytic pathway. Similarly, granulocyte-macrophage colony formation is dependent on the presence of GM-CSF.

30 For administration to patients, the purified glycoproteins of the present invention are mixed with a pharmaceutically

acceptable carrier or diluent in accordance with routine procedures. Therapeutic formulations will be administered by intravenous infusion or by subcutaneous injection. The if desired, contain, formulations also can therapeutic agents. Dosage levels of the order of from 5 about 0.5 μg to about 150 mg per kilogram of body weight per: day are useful in the treatment of the above-indicated conditions. For example, inflammation may be effectively treated by the administration of from about 0.1 μg to 50 mg of the compound per kilogram of body weight per day. The 10 effective amount of GM-CSF administered is from 0.1 to 500 μg of GM-CSF per kilogram of body weight. More preferably, the effective amount administered is from 1 μg to 100 μg and most preferably from 5 to 50 μg of GM-CSF per kilogram frequency and period The amount, body weight. 15 administration will vary depending upon factors such as the level of the specific antibody titers or the class of antibody to be induced. The amount of active ingredient that may be combined with the carrier materials to produce a single dosage form will vary depending upon the host 20 treated and the particular mode of administration. example, a formulation intended for the oral administration of humans may vary from about 5 to about 95% of the total forms will generally contain composition. Dosage unit 500 mg of active to about from about 1 mg between 25 however, that It will be understood, specific dose level for any particular patient will depend upon a variety of factors including the activity of the specific compound employed, the age, body weight, general administration, route of time diet health, sex, 30

administration, rate of excretion, drug combination and the severity of the particular disease undergoing therapy.

In its first aspect the present invention provides a ready source of glycoprotein having a higher or lower activity than native glycoproteins using recombinant method comprising expression of the glycoprotein in a cell with a defect in the sugar nucleotide biosynthesis pathway of sialic acid, whereby the cells are cultured in a media comprising sialic acid intermediates and/or an another glycoproteins carrying sialic acid.

Briefly, a vector comprising a nucleotide sequence encoding the glycoprotein of the invention, and vector is introduced into the cells with a defect in the 15 sugar nucleotide biosynthesis pathway of sialic acid by methods commonly known in the art, for example, electroporation, Ca-Phosphate-transfection lipofection, like. and the Nucleotide sequence refers to 20 heteropolymer of deoxyribonucleotides. DNA sequences encoding the proteins provided by this invention may be assembled from cDNA fragments and short oligonucleotide linkers, or from a series of oligonucleotides, to provide a synthetic gene that is capable of being expressed in a recombinant transcriptional unit. 25 The preferred hostvector system for the isolation of a glycoprotein clone is based on expression of the cDNA of glycoprotein in a suitable transformation vector; such a vector may be, e.g., a plasmid, cosmid, virus, phagemide, bacteriophage or another vector used e.g. conventionally in genetic 30 engineering or in transfection of mammal cells and may

comprise further genes such as marker genes which allow for the selection of said vector in a suitable host cell and under suitable conditions. Said vector may be one selected from commercially available vectors. Nonlimiting examples include plasmid vectors compatible with mammalian 5 (Stratagene), pBluescript pUC, as such (Novagen), pREP (Invitrogen), pCRTopo (Invitrogen), pcDNA3 (Invitrogen), pCEP4 (Invitrogen), pMC1 neo (Stratagene), pXT1 (Stratagene), pSG5 (Stratagene), EBO-pSV2neo, pBPV-1, pdBPVMMTneo, pRSVgpt, pRSVneo, pSV2-dhfr, pUCTag, pIZD35, 10 pLXIN and pSIR (Clontech) and plRES-EGFP (Clontech). For vector modification techniques, see Sambrook and Russel "Molecular Cloning, A Laboratory Manual", Cold Spring Harbor Laboratory, N.Y. (2001). Vectors can contain one or more replication and inheritance systems for cloning or 15 expression, one or more markers for selection in the host, e.g., antibiotic resistance, and one or more expression cassettes.

These vectors can be synthesized by techniques well known to those skilled in this art. The components of the vectors such as enhancers, promoters, and the like may be obtained from natural sources or synthesized as described above.

Basically, if the components are found in DNA available in large quantity, e.g. components such as viral functions, or if they may be synthesized, e.g. polyadenylation sites, then with appropriate use of restriction enzymes large quantities of vector may be obtained by simply culturing the source organism, digesting its DNA with an appropriate endonuclease, separating the DNA fragments, identifying the DNA containing the element of interest and recovering same.

Ordinarily, a transformation vector will be assembled in small quantity and then ligated to a suitable autonomously replicating synthesis vector such as a procaryotic plasmid or phage.

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An enhancer is a nucleotide sequence that can potentiate the transcription of a gene independent of the position of the enhancer in relation to the gene or the orientation of the sequence. The vectors herein may include enhancers. Enhancers are functionally distinct from promoters, but 10 appear to operate in concert with promoters. Their function on the cellular level is not well understood, but their unique characteristic is the ability to activate potentiate transcription without being position orientation dependent. Promoters need to be upstream of the 15 gene, while enhancers may be present upstream or 5' from the promoter, within the gene as an intron, or downstream from the gene between the gene and a polyadenylation site or 3' from the polyadenylation site. Inverted promoters are not functional, but inverted enhancers are. Enhancers are 20 cis-acting, i.e., they have an effect on promoters only if they are present on the same DNA strand.

The cells comprising the vector are cultured in a media comprising sialic acid intermediates and/or an another glycoproteins carrying sialic acid. The media conditions influence the residual sialylation amount of the glycoprotein of the invention.

30 In one embodiment of the present invention, the human active glycoprotein is produced by a recombinant process in

a cell with the defect in the sugar nucleotide biosynthesis pathway of sialic acid, whereby the defect is a mutation selected from the group comprising a dehydrogenase-, a transketolase-, a transaldolase-, an isomerase-, a dehydrogenase-, and preferred an epimerase-defect (e.g. UDP-GlcNAc 2-Epimerase).

invention, the present embodiment of another glycoprotein is selected from the group comprising g-CSF, GM-CSF, FSH, antibodies and/or fragments thereof; examples 10 further suitable immunomodulatory cytokines include (e.g., IFN-alpha, IFN-beta and IFN-gamma), interferons interleukins (e.g., IL-1, IL-2, IL-3, IL-4, IL-5, IL-6, IL-7, IL-8, IL-9, IL-10 and IL-12), tumor necrosis factors (e.g., TNF-alpha and TNF-beta), erythropoietin (EPO), FLT-3 15 ligand, macrophage colony stimulating factor (G-CSF), stimulating factor colony granulocyte granuloc-macrophage colony stimulating factor (GM-CSF). The most preferred immunomodulatory cytokine is GM-CSF, such as human GM-CSF. An alternatively preferred immunomodulatory 20 cytokine is IL-2.

In a further embodiment of the present invention, the cells are mammalian cells selected from the group comprising NM-F9, NM-D4, Percy6, CHO.

In another embodiment of the present invention, the sialic acid intermediate is ManNAc and the another glycoprotein is fetuin.

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In a further embodiment of the present invention, the glycoprotein a semi-sialylated glycoprotein, whereby the glycoprotein has a high activity and serum-stability.

5 Furthermore, the present invention relates to pharmaceutical composition of the present invention for use in therapy, comprising a glycoprotein of the invention, and a pharmaceutically-acceptable diluent or carrier. preferred embodiment said pharmaceutical composition is a vaccine or vaccine-adjuvant. In accordance with the present 10 invention the term vaccine composition relates composition which can be used as a vaccine. A vaccine means a therapeutic or prophylactic use of the pharmaceutical composition which induces an immune response. The forms or methods for manufacturing vaccine compositions according to 15 the present invention are not particularly limited, and a composition in a desired form can be prepared by applying a single method available in the field of the art or methods in an appropriate combination. For the manufacture of a vaccine composition, aqueous media such as distilled water 20 for injection and physiological saline, as well as one or more kinds of pharmaceutical additives available in the field of the art can be used. For example, buffering agents, pH adjusting agents, solubilizing aids, stabilizing agents, soothing agents, antiseptics and the like can be 25 used, and specific ingredients thereof are well known to those skilled in the art. The vaccine composition can also be prepared as a solid preparation such as a lyophilized preparation, and then prepared as an injection by adding a solubilizing agent such as distilled water for injection 30 before use. Depending upon the manner of introduction, the

compounds may be formulated in a variety of ways as The concentration of therapeutically discussed below. active compound in the formulation may vary from about 0.1-100 wt %. The vaccine composition may be administered alone or in combination with other treatments, i.e., radiation, 5 or other chemotherapeutic agents or anti-cancer agents. In a preferred embodiment, the vaccine compositions are in a such as pharmaceutically acceptable water-soluble form, salts, which is meant to include both acid and base addition salts. The vaccine compositions can be prepared in 10 various forms, such as injection solutions, suspensions, and the like. The vaccine compositions may also include one or more of the following: carrier proteins such as serum albumin; buffers; stabilizing agents; colouring agents and the like. Additives are well known in the art, and are used 15 in a variety of formulations. In addition, the glycoprotein of the invention, e.g. GM-CSF, will typically be used as vaccine adjuvant to enhance the protection afforded by animal or human vaccines that are considered weak (i.e., provide diminished protection in terms of level, extent, 20 and/or duration). Examples of such vaccines are bacterins such as Bordetella bacterin, Escherichia coli bacterins, Haemophilus bacterins, Leptospirosis vaccines, bovis bacterin, Pasteurella bacterin and Vibrio bacterin, pneumococcal vaccines and attenuated live or 25 products or recombinant antigenic viral killed virus products such as hepatitis B, influenza A & B, bovine infectious vaccine, disease respiratory respiratory syncytial parainfluenza-3, rhinotracheitis, virus, bovine virus diarrhea vaccine, equine influenza 30 feline leukemia vaccine, feline respiratory vaccine,

disease vaccine rhinotracheitiscalicipneumonitis viruses, canine parovovirus vaccine, transmissible gastroenteritis vaccine, pseudorabies vaccine, and rabies vaccine. The glycoprotein as vaccine-adjuvant will normally be administered separately from the vaccine, although it may be administered in combination with the vaccine. glycoprotein as vaccine-adjuvant is combined with the vaccine, the composition administered contains an immunogen that is effective in eliciting a specific response to a given pathogen or antigen, a pharmaceutically acceptable 10 vaccine carrier and immunopotentiating an amount glycoprotein. Administration of glycoprotein as vaccineadjuvant can be subcutaneous, intravenous, parenteral, intramuscular, or any other acceptable method. Preferably, 15 vaccine-adjuvant is administered prior to administration of the vaccine and at the same site where the vaccine is to be administered. The formulations and pharmaceutical compositions contemplated by the dosage forms can be prepared with conventional pharmaceutically acceptable excipients and additives, using 20 conventional techniques. Other adjuvants may be administered either with the vaccine or together with the glycoprotein.

25 Furthermore, the present invention relates to kit comprising a glycoprotein of the invention, and/or synthetic analogues, modifications and pharmacologically active fragments thereof and an information about the using of parts of the kit. In an preferred embodiment of the present invention, the kit is a kit 30 for enhancing immunogenic response of a mammal to antigens in a vaccine

comprising a container of a pharmaceutical composition of highly/higher active GM-CSF, EPO or FSH and a pharmaceutically acceptable carrier therefore; and a container of a pharmaceutical composition of a vaccine and a pharmaceutically acceptable carrier therefore.

Furthermore, the present invention relates also to a method for differential sialylation of glycoproteins, whereby a cell with a defect in the sugar nucleotide biosynthesis pathway of sialic acid is transformed with a nucleic acid encoding the glycoprotein, whereby the cells are cultured in a media supplemented with different degrees of sialic acid intermediates and/or glycoproteins carrying sialic Recombinant proteins are an important class acid. therapeutics used, for example, to replace deficiencies in critical blood borne growth factors and to strengthen the immune system to fight cancer and infectious disease. One embodiment of the present invention is focused create differential sialylated proteins and therefore (ii) to create improved drugs that are more effective and safer than currently available treatments. High and highest active as well as low and lowest active differential sialylated proteins are obtainable by said method for differential sialylation of glycoproteins.

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Furthermore, the present invention relates in an alternative embodiment to a method for the determination (i) of highly active glycoproteins or (ii) for the determination of production-conditions of the glycoproteins comprising the steps of production of different sialylation forms of the glycoprotein by the method for differential

sialylation of glycoproteins οf the invention; determination of activity of the glycoprotein in a bioassay suitable for determining the activity and/or determination of the optimal concentration of sialic acid intermediates and/or other glycoproteins carrying sialic acid.

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Furthermore, the present invention relates to the use of the glycoprotein of the invention for prophylactic and/or therapeutic treatment of diseases selected from the group 10 comprising neonatal infections, Neutropenia, Cytopenia, AML and myelodysplastic syndromes, cancer, HIV and/or diseases of hemotopoietic systems. Another preferred embodiment is the use of glycoprotein for treatment of proliferative blood disorders, such as certain leukemias and anemias, and 15 human glycoprotein of the invention could prove useful in achieving successful bone marrow transplantation following cancer chemotherapy. In further а embodiment the glycoprotein of the invention is combined with other glycoprotein e.g. erythropoietin, thrombopoetin, 20 M-CSF and/or SCF. The combination of the glycoprotein produced by the method of the invention and an other glycoprotein also useful is as cocktail of different chemotherapeutic agents (e.g. alkylating agents, doxyrubicin, carboplatinum, cisplatinum, taxol, and other 25 drugs) and combinations of very high doses of chemotherapy with restorative agents. The ability of glycoproteins to stimulate granulocyte and macrophage production indicated that pharmaceutical compositions having activity of human glycoprotein of the invention are clinically useful 30 situations where increased production of these cell types

is required. In particular, compositions of glycoprotein of the invention are useful clinically for the treatment of chemotherapeutical by myelo-suppression caused irradiation treatment of cancer. The terms treating cancer, therapy, and the like refer generally to any improvement in 5 the mammal having the cancer wherein the improvement can be ascribed to treatment with the compounds of the present invention. The improvement can be either subjective or objective. For example, if the mammal is human, the patient may note improved vigor or vitality or decreased pain as 10 subjective symptoms of improvement or response to therapy. Alternatively, the clinician may notice decrease in tumor size or tumor burden based on physical exam, laboratory parameters, tumor markers or radiographic findings. Some laboratory signs that the clinician may observe 15 response to therapy include normalization of tests such as white blood cell count, red blood cell count, platelet count, erythrocyte sedimentation rate, and various enzyme levels. Additionally, the clinician may observe a decrease in a detectable tumor marker. Alternatively, other tests 20 can be used to evaluate objective improvement such as sonograms, nuclear magnetic resonance testing and positron emissions testing.

In addition, glycoproteins of the invention are useful in treating severe infections because glycoproteins can increase and/or activate the number of granulocytes and/or monocytes. The glycoprotein of present invention can be used by any conventional method such as, for example, via parenteral, ocular, topical, inhalation, transdermal,

vaginal, buccal, transmucosal, transurethral, rectal, nasal, oral, pulmonary or aural routes.

In an preferred embodiment of the invention, the use of the glycoproteins in the context of the invention is a combined 5 glycoprotein/radiotherapy, glycoprotein/chemotherapy and/or a immune-stimulation therapy. In another aspects of the preferred embodiment, the glycoproteins described herein may be used for immunotherapy of cancer. A cancer may be diagnosed using criteria generally accepted in the art, 10 including the presence of a malignant tumor. Pharmaceutical compositions and immunogenic compositions administered either prior to or following surgical removal of primary tumors and/or treatment such as administration of radiotherapy or conventional chemotherapeutic drugs. 15

In another preferred embodiment of the invention, glycoproteins are used for stimulating proliferation, development, differention and activitation of blood cells 20 as lymphocytes, В lymphocytes, monocytes, macrophages, neutrophils, eosinophils, megakaryocytes, granulocytes; various stem orprogenitor cells. particular hematopoietic stem or progenitor cells, e.g., as obtained from bone marrow, umbilical cord blood, peripheral 25 blood or fetal liver. In particular, the glycoprotein stimulate the production, the development and the formation of colonies of granulocytes, macrophages, eosinophils and megakaryocytes. The glycoprotein induce in particular a macrophagic cytotoxocity, stimulates antibody-dependent cytotoxic activity (ADCC) and the recruitment of leukocytes 30 at the level of the sites of inflammation.

Furthermore, the present invention relates to the use of NM-F9 and/or NM-D4 cells for producing glycoproteins of the invention. Surprisingly, it was found that the cell lines NM-F9 and NM-D4 which were derived from K562 cells (ATCC for differential sialylation useful are CCL-243) The term NM-F9 or NM-D4 cell relates to the glycoproteins. well NM-F9 and/or NM-D4 cell-clones specific subclones thereof. The term subclones means cells or cells of a cell line which are derived from NM-F9 or NM-D4 and which occur due to naturally occurring alterations, e.g., mutations, but having similar characteristics as the abovementioned cell lines.

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Cell lines NM-F9 and NM-D4 were deposited on August 14, 15 2003 by Nemod Biotherapeutics GmbH & Co. KG, Robert-Rössle-13125 Berlin (Germany) at the "DSMZ-Deutsche Sammlung von Mikroorganismen und Zellkulturen GmbH" International which is an Braunschweig (Germany), Depositary Authority according to the Budapest Treaty. Cell 20 line NM-F9 is deposited under DSM ACC2606 and cell line NM-D4 is deposited under DSM ACC2605.

As will be apparent to those skilled in the art in which the invention is addressed, the present invention may be 25 embodied in forms other than those specifically disclosed above without departing from the spirit oressential invention. The particular of the characteristics embodiments of the present invention, described above, are therefore to be considered in all respects as illustrative 30 and not restrictive. The scope of the present invention is as set forth in the appended claims rather than being limited to the examples contained in the foregoing description.

5 The following figures 1 to 44 illustrate the glycoengineering of the invention for the production of highly active human proteins with an optimized sialylation.

Example

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Generation of a sialylation variant of hGM-CSF with an increased bioactivity

The method is based on human glycoengineered cell lines NM-F9 and NM-D4 which are deficient in sialylation. These 15 glycoengineered cell lines were generated from a rapidly dividing, virus-free human myeloid leukaemia cell using random mutagenesis and phenotypic selection with a Thomsen-Friedenreich-specific antibody. TF-positive sialic acid deficient cell lines were single cell cloned, adapted 20 to serum-free media and characterized in detail for their carbohydrate determinants and transferase expression. The capacity to sialylate could be reconstituted by addition of certain defined serum additives. NM-F9 was transfected with a potent expression vector encoding the 25 human growth factor GM-CSF. High amounts of secretory GM-CSF could be produced. Addition of varying amounts of defined serum additives allowed the generation of various GM-CSF variants with differing sialylation degree. In vitro activity tests were performed using the TF1 proliferation 30 test and а novel dendritic cell proliferation

activation test comprising the standardized dendritic precursor cell line NMDC-11 (NemodDC) which originates from MUTZ-3. Both tests showed that a certain sialylation variant expressed a several fold increase in activity compared to hGM-CSF expressed in bacteria (Leukomax) and yeast (Leukine) as well as those variants with lower or higher sialylation degrees. The rather high degree of sialylation of the highly active hGM-CSF with fully human glycosylation leads to largely improved pharmacokinetic properties and bioactivity compared to standard hGM-CSF preparations.



Claims

1. Human active glycoprotein produced by a process comprising expression of the glycoprotein in a cell with a defect in the sugar nucleotide biosynthesis pathway of sialic acid, whereby the cells are cultured in a medium comprising sialic acid intermediates and/or other glycoproteins carrying sialic acid.

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- Glycoprotein according to claim 1, characterized in that, the defect is a mutation of a epimerase.
- 3. Glycoprotein according to claim 1 or 2, characterized in that, the glycoprotein is selected from the group comprising EPO, g-CSF, GM-CSF, FSH and/or fragments thereof.
- 4. Glycoprotein according to claims 1 3, characterized in that, the cells are mammalian cells selected from the group comprising NM-F9, NM-D4, Percy6, CHO.
- 25 5. Glycoprotein according to claims 1 4,
 characterized in that,
 the sialic acid intermediate is ManNAc and the other
 glycoprotein is fetuin.
- 30 6. Glycoprotein according to claims 1 5, characterized in that,

the glycoprotein is a semi-sialylated glycoprotein having higher activity than a native glycoprotein.

- 7. Pharmaceutical composition for use in therapy,
 5 comprising a glycoprotein of claims 1 5, and a
 pharmaceutically-acceptable diluent or carrier.
 - Pharmaceutical composition according to claim 6, characterized in that,
- 10 the composition is a vaccine or vaccine-adjuvant.
- Kit comprising a glycoprotein of claims 1 5, and/or synthetic analogues, modifications and pharmacologically active fragments thereof and an information about the using of parts of the kit.
 - 10. Method for differential sialylation of glycoproteins, characterized in that,
- cell with а defect in the sugar nucleotide biosynthesis pathway of sialic acid is transformed with 20 a nucleic acid encoding the glycoprotein, whereby the cells are cultured in а media supplemented with different degrees of sialic acid intermediates and/or glycoproteins carrying sialic acid, and a glycoprotein 25 according claims 1- 6 is obtained.
- 11. Method for determination (i) of highly active glycoproteins, (ii) for determination of conditions for productions or(iii) for determination of 30 serum-half-life of the glycoproteins comprising the steps of

- (a) production of different sialylation forms of the glycoprotein by the method according claim 10;
- (b) determination of activity or serum-half-life of the glycoprotein in a bioassay suitable for determining the activity or serum-half-life and/or;
- (c) determination of the optimal concentration of sialic acid intermediates and/or other glycoproteins carrying sialic acid.
- 10 12. Use of the glycoprotein according to claims 1 - 6 for prophylactic and/or therapeutic treatments of diseases group comprising bone marrow from the selected Cytopenia, AML transplantation, Neutropenia, myelodysplastic syndromes, cancer, HIV and/or diseases 15 of hemotopoietic systems.

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- 13. Use according to claim 12, characterized in that, the glycoprotein is combined with erythropoietin, thrombopoetin, G-CSF, M-CSF and/or SCF.
 - 14. Use according to claim 12 or 13, characterized in that, the use is via parenteral, ocular, topical, inhalation, transdermal, vaginal, buccal, transmucosal, transurethral, rectal, nasal, oral, pulmonary or aural routes.
- 15. Use according to claims 12 14, characterized in that, the use is a combined glycoprotein/radiotherapy, glycoprotein/chemotherapy and/or a immune-stimulation therapy.

16. Use of the glycoprotein according to claims 1 - 6 for stimulating proliferation, development, differention and activitation of granulocytes, macrophages, eosinophils and their progentior cells.

5

10

- 17. Use of a method according to claims 10 or 11 for producing glycoproteins according to claims 1 6 with an optimized serum-half-life, pharmacokinetics and/or immunogenicity.
 - 18. Use of NM-F9 and/or NM-D4 cells for producing glycoproteins according to claims 1 6.

11-03-2224

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Abstract

human active to relates invention present glycoproteins, a pharmaceutical composition for use in glycoproteins, for method therapy comprising the a differential sialylation of the glycoproteins, a method for 10 the determination (i) of highly active glycoproteins and for the determination (ii) of production conditions of the glycoproteins, and the invention relates to the use of the glycoproteins for prophylactic and/or therapeutic treatment of diseases, particularly bone marrow transplantation, 15 Neutropenia, Cytopenia, AML and myelodysplastic syndromes, cancer, HIV and/or diseases of hemotopoietic systems.

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Glycosylation is important

- Activity
- Serum half-life
- Stability
- Immunogenicity



Aim

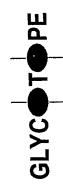
Generation of an expression platform

which

allows a fully human glycosylation

Z

with an optimized sialylation degree



First Step

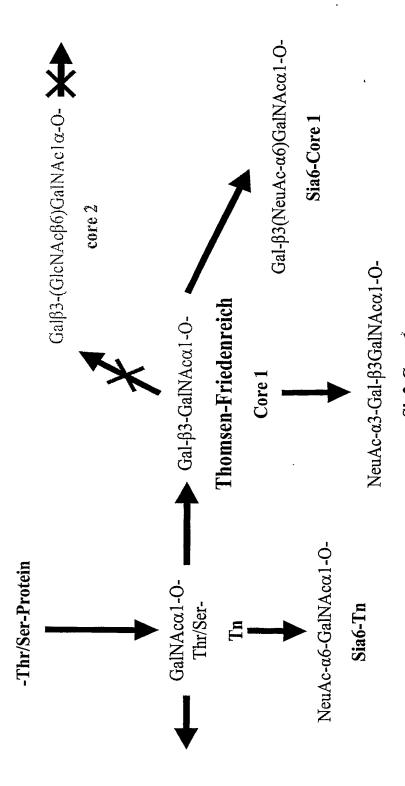
Generation of a sialylation deficient cell line

which is highly TF-positive

þ

Cellular GlycoEngineering

Why TF



Sia3-Core 1

- Defined CH structure which is masked by $\alpha 2\text{--}3$ and $\alpha 2\text{--}6$ linked sialic acids
- TF exposure is expected to need a defect in several sialyltransferases, <u>sugar nucleotide biosythesis</u> pathway or transproters

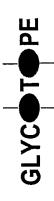
Requirement: biotechnologically suitable cell line deficient in core-2 elongation and with cryptic TF

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GLYC T

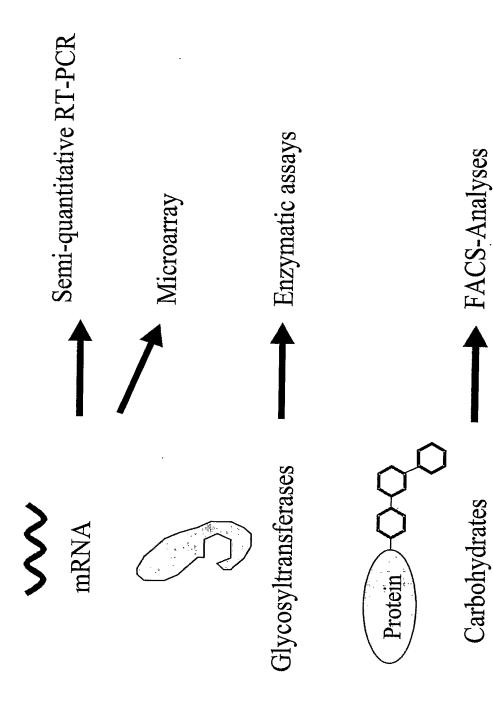
Strategy: Cellular GlycoEngineering

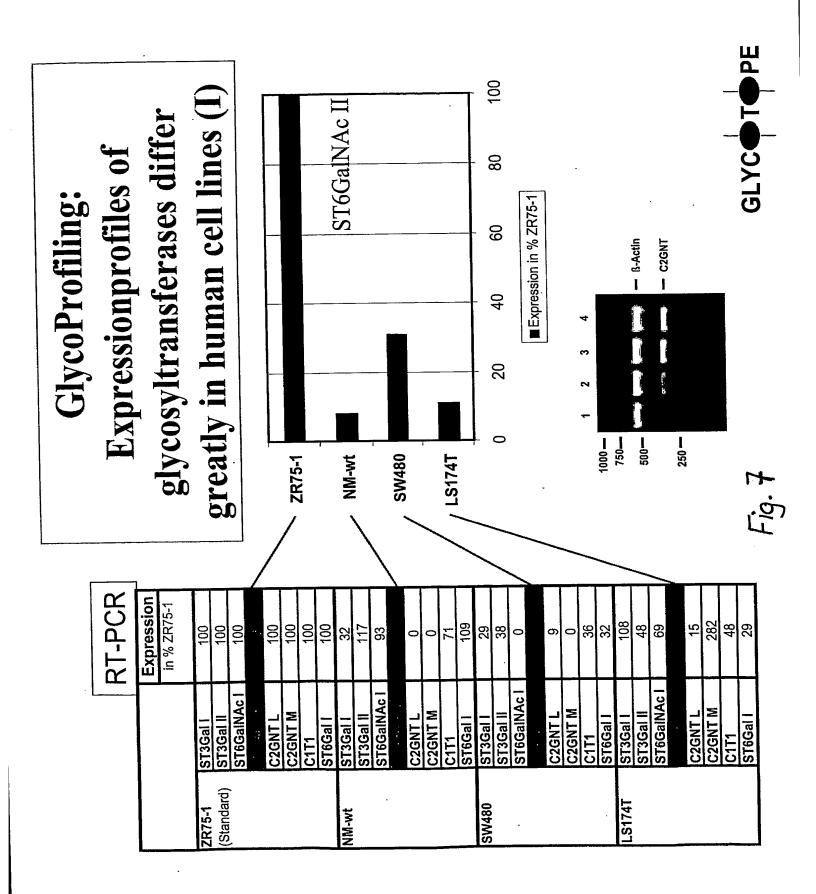
GlycoProfiling: Characterization of glycosyltaion profile of candidate GlycoAnalytics: Detailled characterization and selection of Differential Sialylation by metabolic engineering GlycoEngineering: Cellular GlycoEngineering cell lines for selection of suitable cell lines modified cell lines



GLYC T PE

Methods for GlycoProfiling





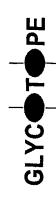
transferases differ greatly in human cell lines (II) GlycoProfiling: Expressionprofiles of glycosyl-

Glycosyl- transferase	ZR75-1	HEK293	NM-wt	.KG1	LS174T	MCF-7	SW480	T47D
C1GaIT1	100	102	7	105	48	101	36	. 48
C2GNT-L	100	. 16	0	10	15	64	6	0
C2GNT-M	100	20	0	0	282	63	. 0	188
ST6GalNAc-I	100	43	93		69	18	: 0	က
ST6GaiNAc-II	100	38	8		7	80	31	83
ST3Gal-I	100	- 23 ·	32	73	108	87	29	64
ST3Gal-II	100	120	117	92	48	06	38	02
ST6Gal-l	100	. 76	109	72	29	. 07	32	83

^a Relative values in percentage of that of ZR75-1.

Duplex RT-PCR used for determination of the glycosyltransferase vs. housekeeping gene ß-actin expression in each case.





transferases differ greatly in human cell lines (II) GlycoProfiling: Expressionprofiles of glycosyl-

Glycosyl-	ZR75-1	HEK293	NM-wt	KG1	LS174T	MCF-7	SW480	T47D
transferase C1GalT1	100	102	71	105	48	101	98	84
C2GNT-L	100	91	0	10	15	64	6	
C2GNT-M	100	20.	0	0	282	63	0	188
ST6GalNAc-l	100	43	93		69	8 1	0	က
ST6GaINAc-II	100	38	æ	0	1	98	31	83
ST3Gal-l	100	53	32	73	108	87	29	64
ST3Gal-li	100	120	117	9/	48	06	38	70
ST6Gal-l	100	94	109	72	29	40	32	83

^a Relative values in percentage of that of ZR75-1.

Duplex RT-PCR used for determination of the glycosyltransferase vs. housekeeping gene ß-actin expression in each case.

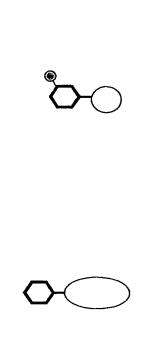


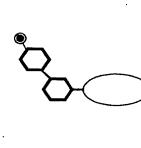


GLYC TO PE

GlycoProfiling: Sialyltransferase-Enzyme-Assay

Determination of Sialyltransferaseactivity







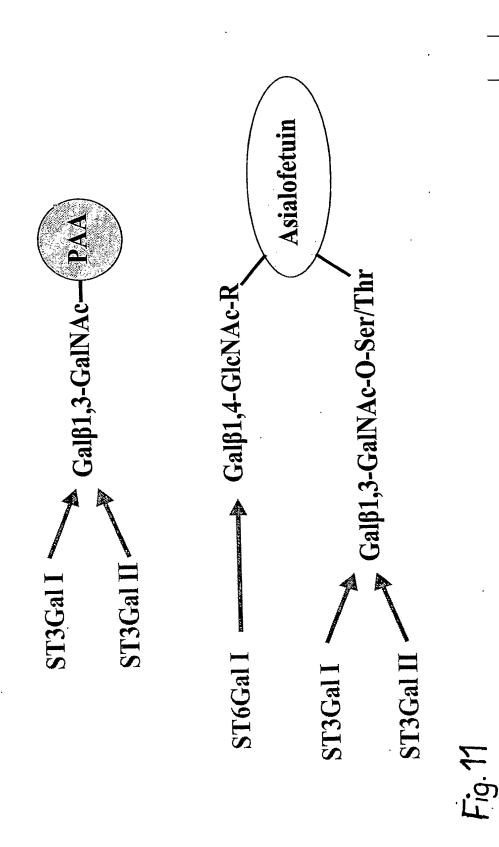
CMP-Sialicacid-FITC

Acceptor

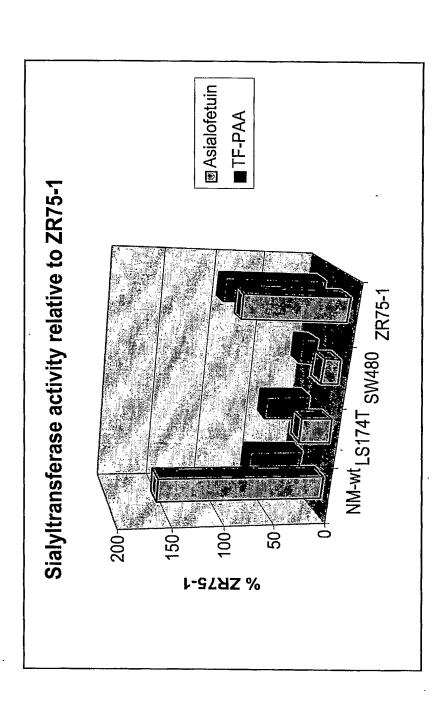


- Separation of reaction product via gelchromatography
- Quantification via measurement of fluorescence intensity

Acceptors determine the specificity of the assay



NM-wt shows highest activity for sialylation of polylactosamines and medium activity for TFsialylation



GlycoProfiling: Carbohydrate Determinants

MAb/			H T T T T T T T T T T T T T T T T T T T	7 1 J 1	CMAR		ZR75-1
lectin	HEK293	NN-wt	LS1/41	L D			
A78-G/A7	0		0,	+			6
A78-G/A7	6	40	2	4	1	4	20
		3	0	2	0	9	54
Pankomad 1900/042		j	0	0	0		0
2-C9 12					*	7	30
PNA				13	19	92	343
1		1+ a	- 2		9	7	35
	0		1 W	43	13	229	187
Jacalin	15	101			87	19	1
ACA		20		35	09	52	125
2		Co	-	8	6	7	22
				35	50	82	200



Fig. 13

Desialinated cells (Neuramidase)

Untreated cells

GlycoProfiling: Carbohydrate Determinants

High amounts of cryptic TF

MAb/							
lectin .	HEK293	NM-wt	LS174T	MCF-7	SW480	T47D	ZR75-1
A78-G/A7	0		0 ***				6
A78-G/A7	6	40	2	4		4	20
PankoMab	0	C	0		0	9	77
A83-C/B12	L 0.	o	0	0.	0		0
PNA	0		0		7	7	300
PNA	1		· ·	13	19	92	343
Jacalin	9	8	5 S		9	74	35
Jacalin	15		9	43	13	229	187
ACA	.	53		31	48	19	L
ACA	6	20	1	35	09	52	125
ВРГ		3	0	8	6	2	
BPL	18	64	_	35	50	82	200

Untreated cells

Desialinated cells (Neuramidase)



GLYC TO PE

Selection of NM-wt for TF-GlycoEngineering

Combination of aspects:

• Lack of expression of Core 2 enzymes C2GNT-L and C2GNT-M

Highest expression of ST6Gal

High expression of at least one ST3Gal, ST6GalNAc and ST6Gal transferase

Highest sialytransferase activities for N-glycan substrate

Highest amount of cryptic TF

Grows in suspension with a high doubling rate of 24 h

Single-cell cloning is easy

Virus free.

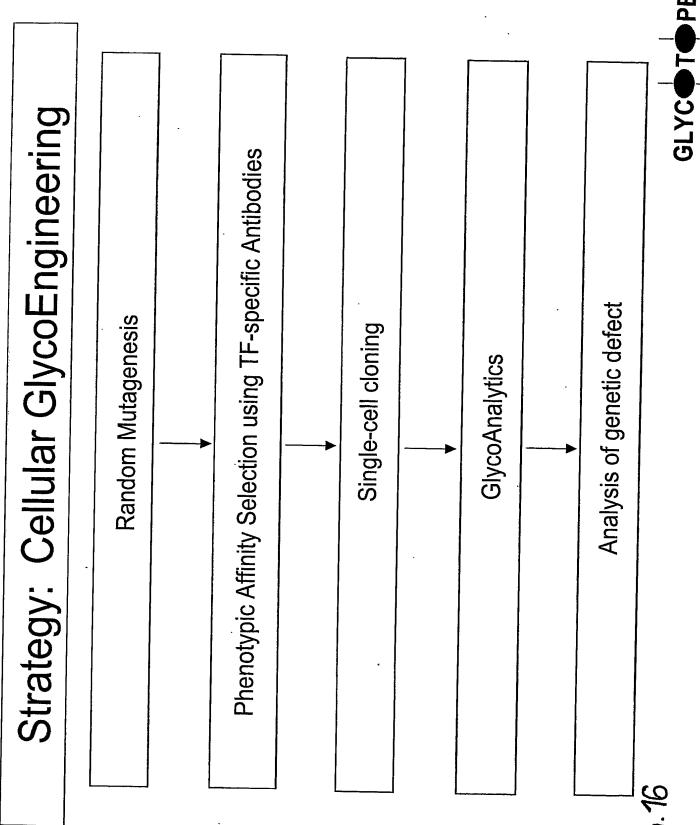


Fig. 16

Glycoengineered human NM-F9 cells are largely reduced in sialylation

Glycoengineering

EMS-treated origin cells

SNA

35

PNA

8

25

subtractive mean

20



Exposure of desialylated

à

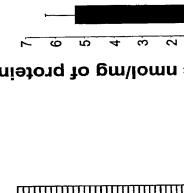
NM-F9

Origin Cells

epitopes

Affinity selected and cloned NM-F9 Random mutagenesis & Phenotypic selection

Determination of sialylation degree



Origin NM-F9 Cells MeuAc nmol/mg of protein

Thiobarbituric acid

method

sialic acid specific lectin (SNA).

terminal β-Gal recognizing lectin (PNA)

TF-specific antibody (A78-G/A7)

Flow cytometry

(subtractive mean = (mean mab /lectin – mean isotype mab)



Generation of TF high expressing cell lines

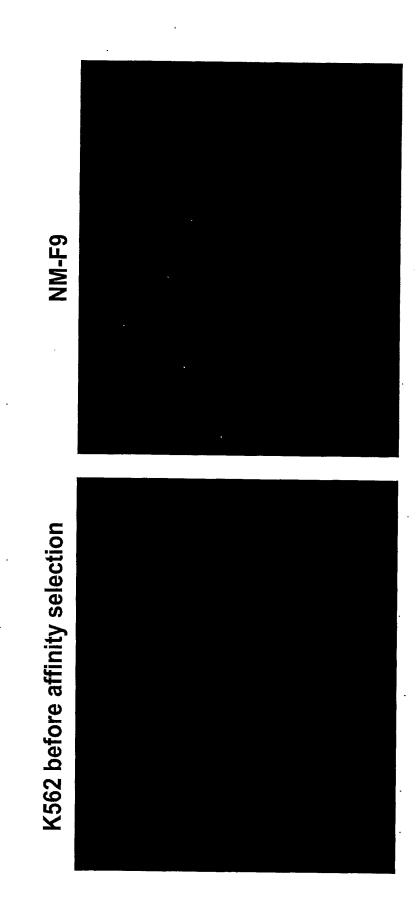
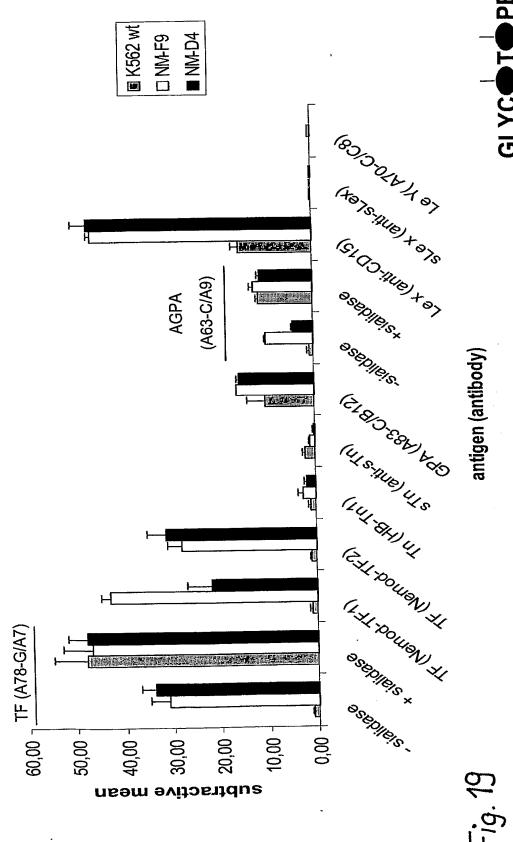


Fig. 18

GlycoAnalytics (I): TF high expressing cell lines express also asiologlycophorin, Le^X and Tn





GlycoAnalytics (II):

of TF high expressing cell lines

Sialic Acids

Flow Cytometry

29 4

16

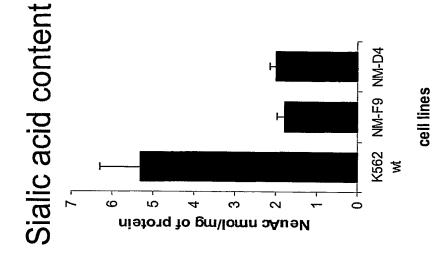
7

200

subtractive mean

 subtractive mean

 5
 5
 5
 6
 7
 8
 8



■ K562 wt □ NM-F9 ■ NM-D4

glycoconjugate-bound sialic acid by thiobarbituric acid method Determination of membrane

PE

GLYC T

 α 2-3 sialic acids are absent and lpha2-6 sialic acids are reduced $\hat{\Pi}$

(media with serum)

UEAI

≸

SNA

lectin

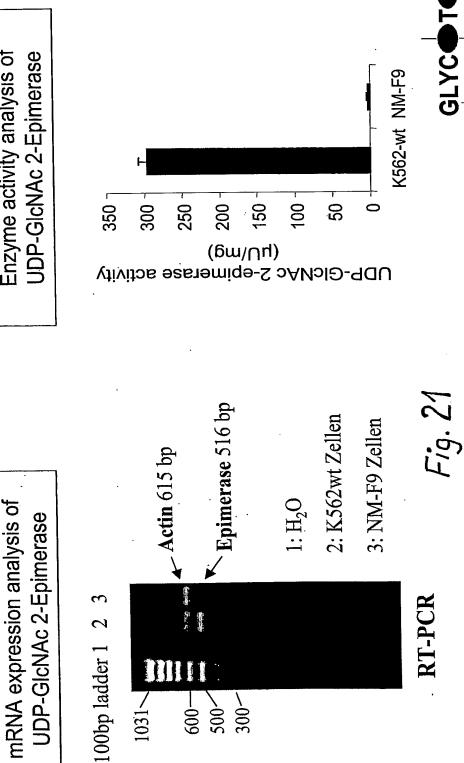
lectin PNA

Analysis of the genetic defect



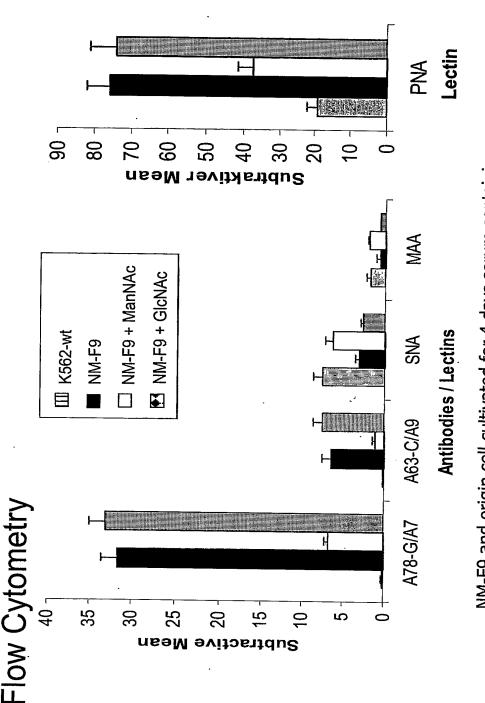
UDP-N-Acetylglucosamine X N-Acetylmannosamine

Enzyme activity analysis of



GLYC TO PE

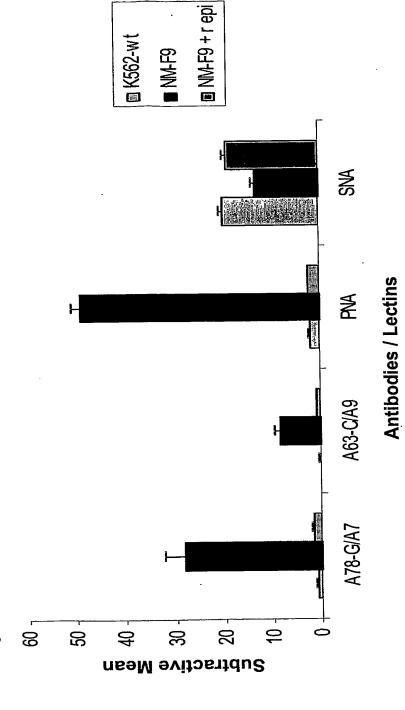
by Metabolic Complementation Reconstitution of Sialylation



NM-F9 and origin cell cultivated for 4 days serum containing + / - 50 mM N-Acetylmannosamine or N-Acetylglucosamine

Reconstitution of Sialylation by Genetic Complementation

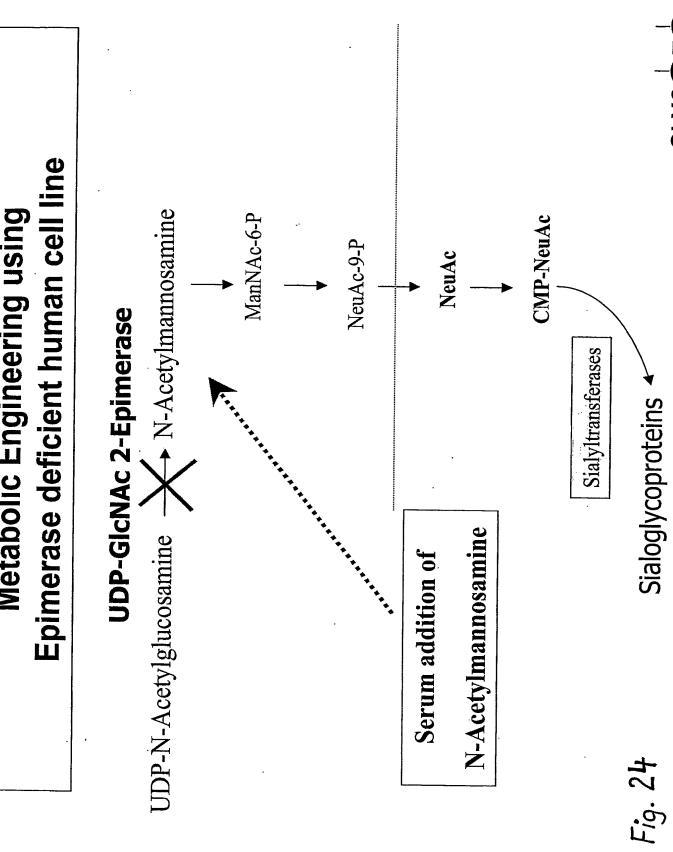
Flow Cytometry



NM-F9 + r epi: NM-F9 cells stably transfected with the epimerase encoding construct pcDNA3.1Zeo(-)/2Epi



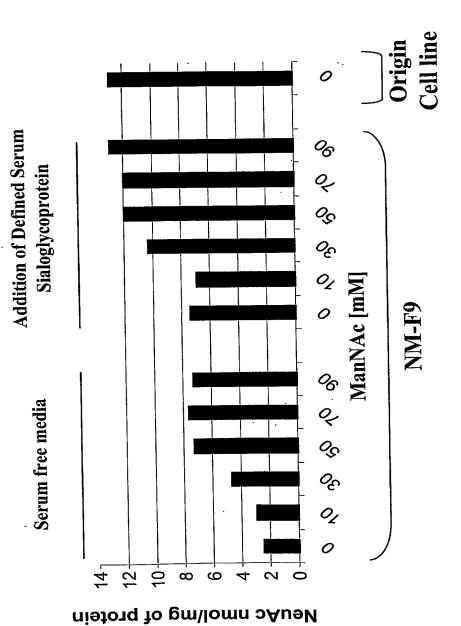
Metabolic Engineering using



GLYCOTOPE

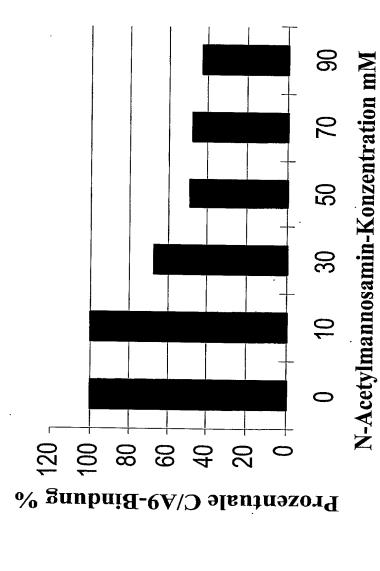
Metabolic Engineering enables Gradual Sialylation

Thiobarbituric acid method: Determination of membrane glycoconjugate-bound sialic acid



Cells were cultured in serum-free media supplemented with different concentrations of ManNAc + / - a defined serum sialoglycoprotein GLYC TOP

Different degrees of sialylation can be generated by defined amounts of sugar intermediates Durch metabolisches Engineering läßt sich der Sialinsäuredehalt auf dem Memhrannrotein



Methode: Durchflußzytometrische Analyse mit einem Antikörper, der spezifisch für Sialinsäure-freies Asialoglykophorin A ist

GLYC TO PE

GLYC TO PE

GlycoExpress

Glycoengineered human cell line NM-F9 of myeloid leukemia origin

Genetic defect in sugar nucleotide biosynthesis pathway

Controlled regulation of sialylation by metabolic complementation

· Virus free

- Serum free

. Single cell cloning possible

- Biotechnologically favourable

(suspension culture, 29 h doubling time)

Summary (I)

GlycoProfiling using

mRNA expression analyses of glycosylation enzymes

analyses of enzyme activities

analyses of carbohydrate determinants

is a useful technique for selecting suitable cell lines for GlycoEngineering

GlycoEngineering using

random mutanenesis in combination with

phenotypic selection

is a powerful technique for generating stable glycoengineered cell lines

and cell products



Summary (II)

TF-glycongineeed NM-F9 and NM-D4:

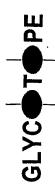
- genetic defect in the expression of UDP-GlcNAc 2-epimerase
- deficient in α 2-3- and α 2-6 sialylation
- sialylation can be reconstituted via intermediates of the sugar nucleotide biosynthesis pathway and sialoglycoproteins
- degree of sialylation can be controlled by defined sugar intermediates and sialoglycoproteins

platform for the generation of human glycoproteins with \Rightarrow basis for the development of a protein expression fully human glycosylation and optimized sialylation



Granulocyte Macrophage Colony Stimulating Factor Role of GM-CSF

- differention and activation of granulocytes, macrophages, eosinophils and their Potent species-specific growth factor stimulating proliferation, development, progenitor cells
- Synergistic action with Epo in proliferation of erythroid and megakaryotic progenitor
- Enhances microbicidal activity, oxidative metabilism, phagocytotic activity and cytotoxicity of neutrophils, eosinophils and macrophages
- Induces release of histamins and leukotriene C4 from basophils
- Act synergistically with various other cytokines (e.g. IL-1, IL-3, IL-4, G-CSF)
- Differentiation and maturation of dendritic precursor cells which are central to humoral and cellular immune resposes
- => important stimulating factor for activation of innate and adaptive immune system



Clinical Indications for human GM-CSF

Standard therapy:

Bone marrow transplantation

reconstitution of hemotopoietic system

Expansion and collection of peripheral pool of stem cells

Neutropenia after chemo- and/or radiotherapy

Cytopenia, infections and hemorrhages after chemotherapy

AML and myelodysplastic syndromes combinatorial anti-tumour GM-

CSF/chemotherapy

Reconstitution of hemotopoietic system (various diseases)

Experimental therapies:

Combined GM-CSF/radiotherapy in cancer treatment abolishes lethal effects of

irradiation and restores hematopolesis

Combined GM-CSF/chemotherapy for enhances tolerance to cytotoxic drugs

(e.g. cancer chemotherapy, HIV)

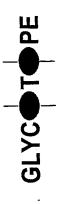
Adjuvant for cancer vaccines

Cellular vaccines against cancer and infectious diseases

Dendritic cell based vaccines against tumours and infectious diseases

Adoptive T cell transfer

Enhancement and stimulation of innate immune system



GLYC T PE

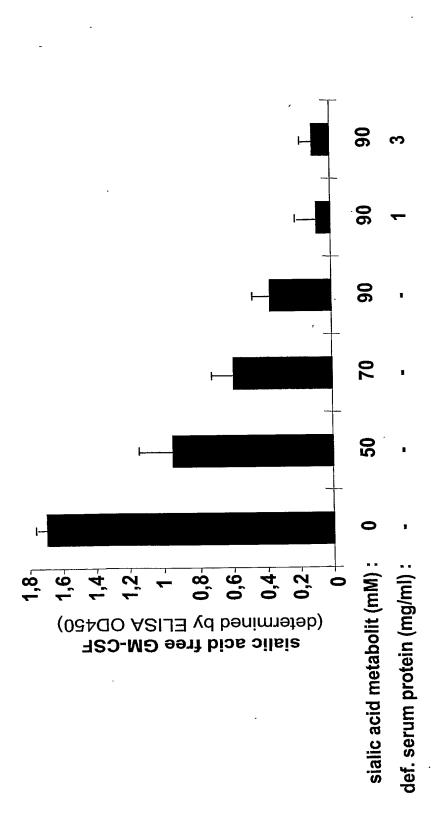
Recombinant human GM-CSF

hGM-CSF is highly glycosylated by N- & O-glycans

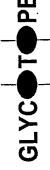
rhGM-CSF expressed in bacteria or yeast lacks any glycosylation or contains only glycans of a very different type (high mannose).

Correct "human" glycosylation & sialylation might affect hormone activity, half life during circulation and immunogenicity. State of the art: Glycosylation does not influence biological activity

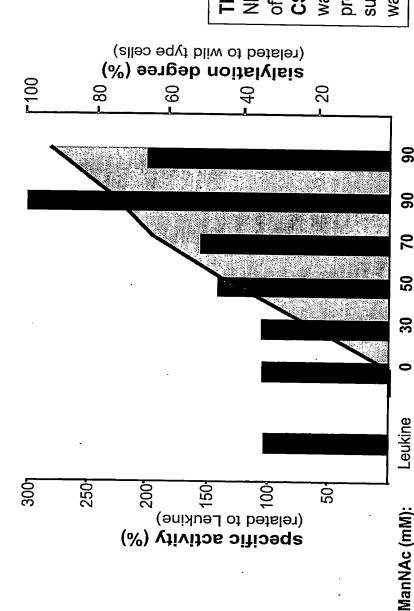
Differential sialylation of rhGM-CSF by metabolic engineering of NM-F9 cells



antibody for catching GM-CSF, 100 ng/ml NM-F9 cell culture derived GM-CSF and biotinylated peanut Sialic acid free GM-CSF was determined by ELISA using the anti-human GM-CSF monoclonal agglutinin (PNA) for detection of sialic acid free N- and O-glycans

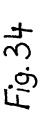


Differential sialylated rh-GM-CSF express different activities



TF1 cells were cultured with NM-F9 supernatant of 5ng/ml of different sialylated rhGM-CSF for 48 h. Cell proliferation was determined by BrdU-proliferation assay. NM-F9 supernatant without GM-CSF was used as control

silylation degree is the most active growth factor in TF1 cells rhGM-CSF (FH-GM-CSF) with a high but not the highest



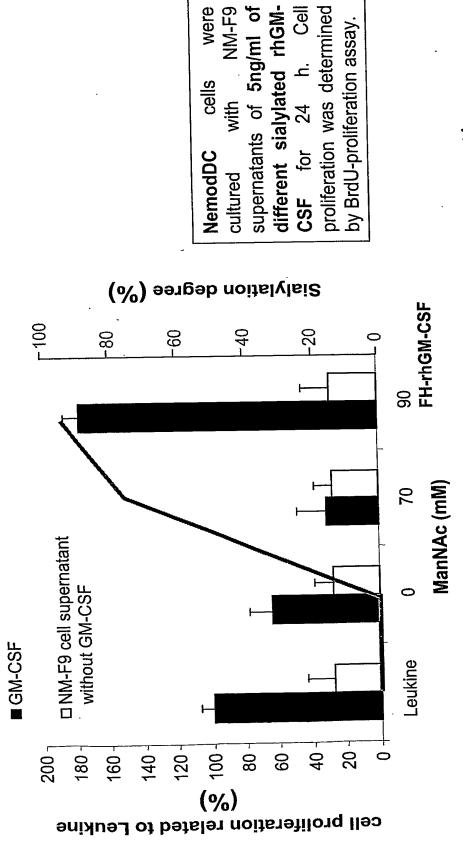
Sialoglycoprotein:

[mg/m]]

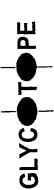


were

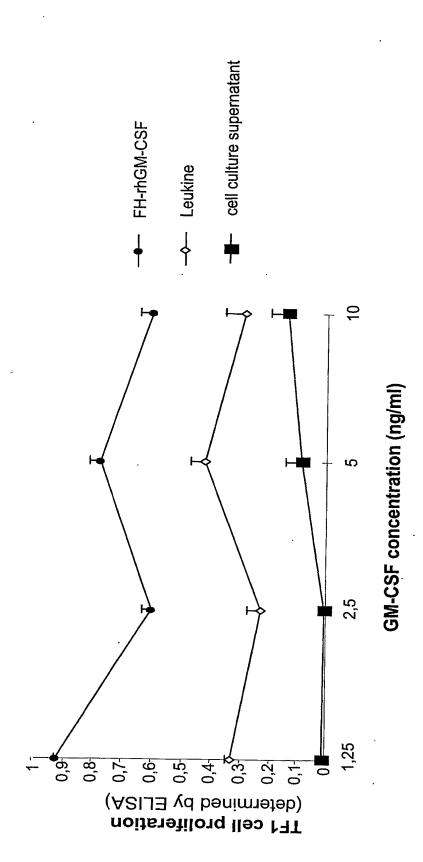
Highly sialylated fully human GM-CSF was most active for dendritic cells



Different degrees of sialylation can have positive or negative effects on the activity of glycoproteins



ess fully human FH-GM-CSF is needed



TF1-cells were cultured with different concentrations of GM-CSF for 48 h. Cell proliferation was defermined by BrdU proliferation assay. FH-rhGM-CSF (from NM-F9+90 mM sialic acid metabolite). Cell culture supernatant is without GM-CSF (from NM-F9+90 mM sialic acid metabolite)



FH-rhGM-CSF is more active

FH-GM-CSF is at least 3 times more active than commercial GM-CSF

0,8

ი 0 A longer serum half life and stability is expected

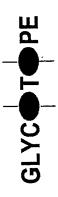
- No immunogenicity can be expected

Lower doses and fewer administrations is expected

Potentially less side effects

0,

Current clones produce 1 - 1.5 μg FH-GM-CSF / ml 10⁶ cells (Labscale; not optimized)



Summary:

GlycoExpress is a potent expression technology for:

expression of proteins with fully human glycosylation

with optimized sialylation for improved bioactivity (activity, serum half-life and stability)

- the generation of new glycoproteins

the generation new generations of improved biogenerics

the investigating the role of human glycosylations and sialylations in the bioactivity



Clinical Indications for human GM-CSF (detailled) (I)

Standard therapy:

undergoing autologous and allogenic bone marrow transplantation reconstitution of hemotopoietic system in patients

with delayed engraftment after bone marrow transplantation

shorter period of absolute neutropenia fewer significant infections A II

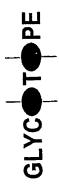
diminished requirement for intravenous antibiotic administration

shorter inpatient hospitalization A II

physiological reconstitution of hematopoiesis in all diseases characterized by aberrant maturation of blood cells or reduced production of leukocytes Treatment of life-threatening neutropenia following chemo and/or radiotherapy

Treatment of cytopenia and cytopenia-related predisposition to infections and hemorrhages Expansion of peripheral pool of stem cells for collection (bone marrow transpl.)

Induction of susceptibility of leukemia cells (AML and myelodysplastic syndromes) to cell-cycle specific drugs (chemotherapy



Clinical Indications for human GM-CSF (detailled) (II)

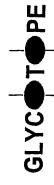
Experimental therapies:

abolishment of effects of lethal irradiotion in radiotherapy and complete reconstitution of the hematopoiesis Enhances tolerance to cytotoxic drugs (e.g. cancer chemotherapy, HIV) enabling high or higher dosages and significant rediction of morbidity

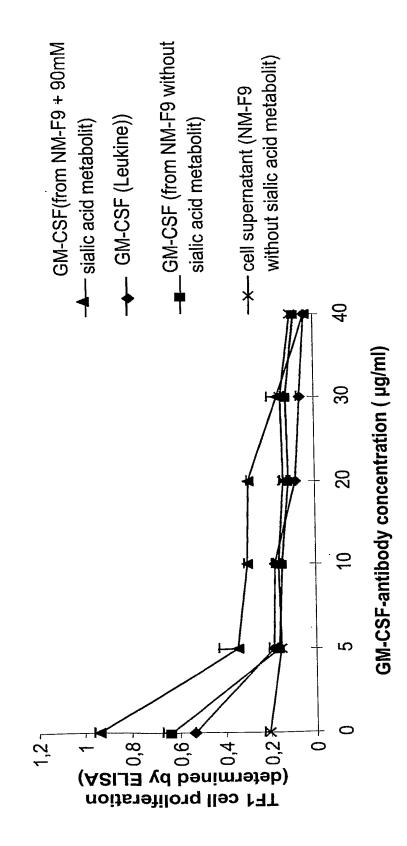
Adjuvant for cancer vaccines

In combiantion with cellular vaccines against tumours and infectious diseases Dendritic cell based vaccines Adoptive T cell transfer

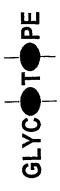
(microbicidal activity, oxidative metabilism, phagocytotic activity, cytotoxicity of Enhancement and stimulation of innate immune system neutrophils and macrophages)



and can be blocked by specific antibody HS-rhGM-CSF activity is specific



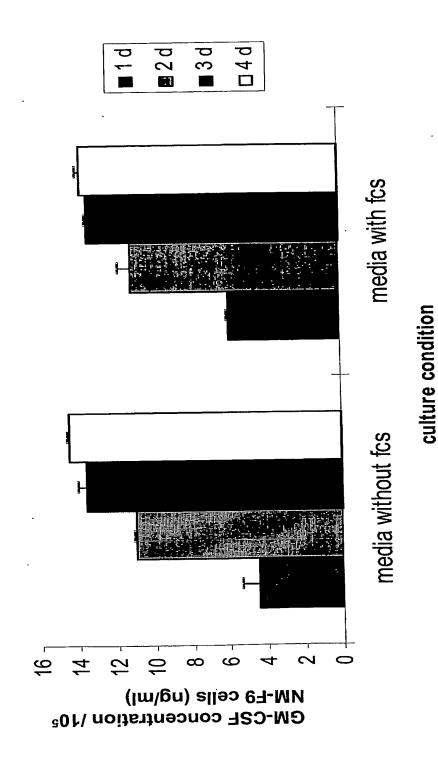
different concentrations of anti-human-GM-CSF-antibody BVD2-23 B6. Cell proliferation TF1-cells were cultured with supernatants of 5ng/ml GM-CSF for 48h and blocked with was determined by BrdU-proliferation assay.



Strategy to increase the GM-CSF expression

- generation of host NM-F9 cells with recombinase target sites located in regions of high transcription in genom
- cloning of GM-CSF-gene in high expression vector with the same recombinase target site located in the genom of NM-F9 cells
- recombinase-mediated integration of GM-CSF-gene in regions of high transcription in NM-F9 genom
- 10- 20 times increase of GM-CSF expression
- $(1-2\mu g/ml per 10^6 NM-F9 cells)$

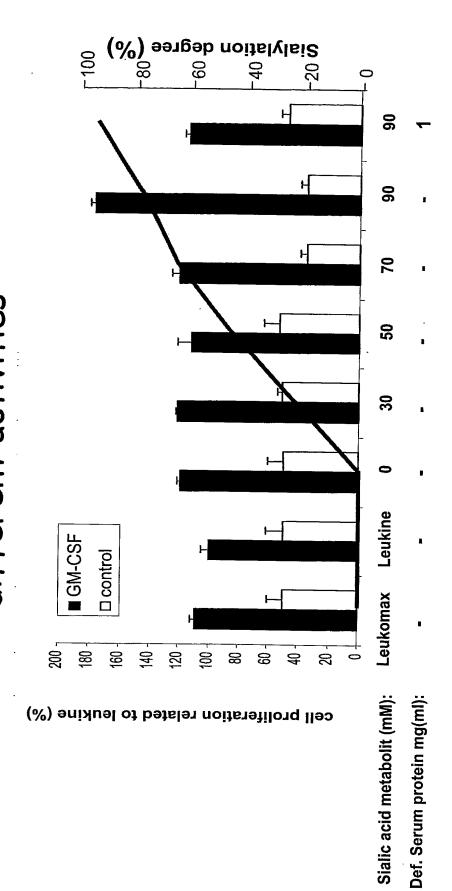
GM-CSF expression of recombinant NM-F9 cells



2d, 3d and 4d by ELISA. Cells were cultured in media supplemented with fcs and without fcs. After 4d The GM-CSF concentration in the supernatant of recombinant NM-F9 cells were determined after 1d, Fig. 43 14ng GM-CSF/ 105 NM-F9 cells were secreted.

GLYC TO PE

Differential sialylated rh-GM-CSF express different activities



Cell proliferation was determined by BrdU-proliferation assay. NM-F9 supernatant without GM-CSF was TF1 cells were cultured with NM-F9 supernatant of 5ng/ml of different sialylated rhGM-CSF for 48 h. used as control

Highly but not highest sialylated rhGM-CSF (FH-GM-CSF) is the most active growth factor in TF1 cells

GLYC T PE